

# Al-Be-Sm (Aluminum-Beryllium-Samarium)

V. Raghavan

Recently, Odinaev et al. [1996Odi; 2004Odi] determined the phase equilibria of this system in the Al-rich region. [2004Odi] presented six vertical sections and a liquidus projection for Sm-lean alloys.

## Binary Systems

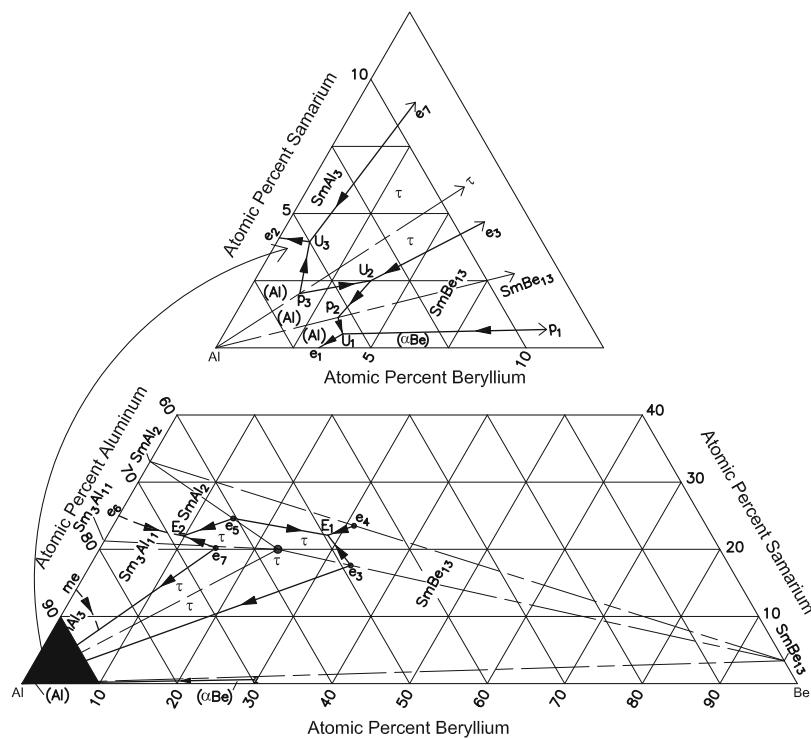
The Al-Be phase diagram is of the simple eutectic-type, with the eutectic at 2.7 at.% Al and 644 °C [2006Oka]. The Al-Sm system [2007Del; 1989Gsc] depicts the following intermediate phases are:  $\text{Sm}_3\text{Al}_{11}$  ( $D_{13}$ , Al-deficient  $\text{Al}_4\text{Ba}$ -type tetragonal),  $\text{SmAl}_3$  ( $D_{019}$ ,  $\text{Ni}_3\text{Sn}$ -type hexagonal),  $\text{SmAl}_2$  ( $C15$ ,  $\text{MgCu}_2$ -type cubic),  $\text{SmAl}$  ( $\text{ErAl}$ -type orthorhombic) and  $\text{Sm}_2\text{Al}$  ( $C23$ ,  $\text{Co}_2\text{Si}$ -type orthorhombic). In the Be-Sm system, a compound  $\text{SmBe}_{13}$  ( $D_{23}$ ,  $\text{NaZn}_{13}$ -type cubic) is known.

## Ternary Phase Equilibria

With starting metals of 99.995% Al, 99.8% Be, and 99.98% Sm, [2004Odi] arc-melted 60 Al-rich alloys under He atm. The phase equilibria were studied with metallography, x-ray powder diffraction, and differential thermal analysis at a

heating/cooling rate of 10 °C/min. A ternary phase at the composition  $\text{Al}_{57}\text{Be}_{23}\text{Sm}_{20}$  (denoted  $\tau$  here and  $D_5$  by [2004Odi]) with a melting point of ~1100 °C was reported by [1996Odi] and [2004Odi]. The crystal structure of this phase does not appear to have been determined. The liquidus projection constructed by [2004Odi] for the Al-rich region is redrawn in Fig. 1 to agree with the accepted binary data. The details at the Al corner are shown enlarged. There are several pseudobinary sections in this region: the pseudobinary joins are indicated by thin long-dash-short-dash lines in Fig. 1. The phases of primary crystallization are marked. [2004Odi] listed the compositions and temperatures of the binary invariant reactions and the ternary univariant and invariant reactions. The final solidification in the  $\text{SmBe}_{13}$ - $\text{SmAl}_2$ - $\tau$  and  $\text{Sm}_3\text{Al}_{11}$ - $\text{SmAl}_2$ - $\tau$  regions is through the ternary eutectic reactions  $E_1$  and  $E_2$ . The four-phase invariant reactions close to the Al corner are U-type transition reactions and, accordingly,  $U_1$ ,  $U_2$ , and  $U_3$  symbols are used in place of  $P_1$ ,  $P_2$ , and  $P_3$  used by [2004Odi]. The numbering sequence of reactions such as  $e_2$ ,  $e_3$ , etc. given by [2004Odi] is retained for easy comparison.

Using their DTA data, [2004Odi] constructed six vertical sections along the Al- $\tau$ , Al- $\text{SmBe}_{13}$ ,  $\tau$ - $\text{SmBe}_{13}$ ,  $\text{SmAl}_2$ - $\text{SmBe}_{13}$ ,  $\tau$ - $\text{SmAl}_2$ , and  $\tau$ - $\text{Sm}_3\text{Al}_{11}$  joins. The sections along Al- $\tau$  and Al- $\text{SmBe}_{13}$  joins are of the simple peritectic type and are shown



**Fig. 1** Al-Be-Sm liquidus projection [2004Odi]

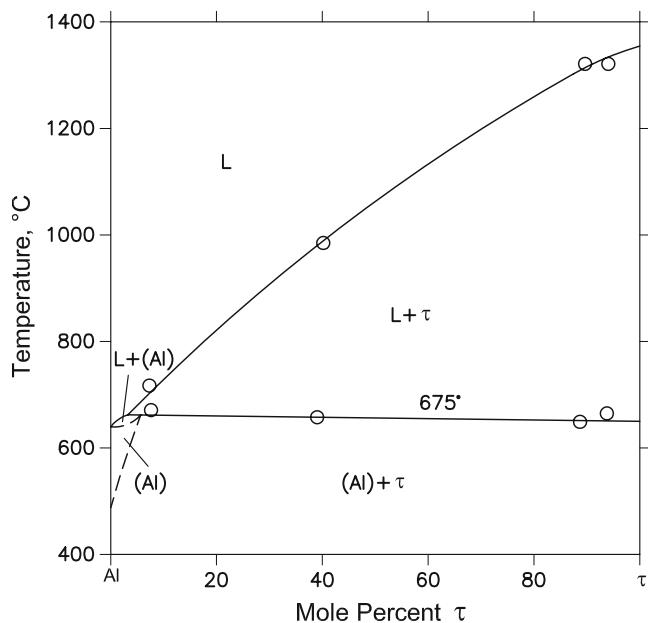


Fig. 2 Al-Be-Sm vertical section along Al- $\tau$  join [2004Odi]

in Fig. 2 and 3. The peritectic temperatures are 675 and 670 °C, respectively. The peritectic compositions are 1.4 mol%  $\tau$  and 1.3 mol% SmBe<sub>13</sub>, respectively. The vertical sections along the  $\tau$ -SmBe<sub>13</sub>, SmAl<sub>2</sub>-SmBe<sub>13</sub>,  $\tau$ -SmAl<sub>2</sub>, and  $\tau$ -Sm<sub>3</sub>Al<sub>11</sub> joins (not shown here) are of the simple eutectic type, with the eutectic temperatures at 1190, 1250, 1205, and 1150 °C, respectively.

## References

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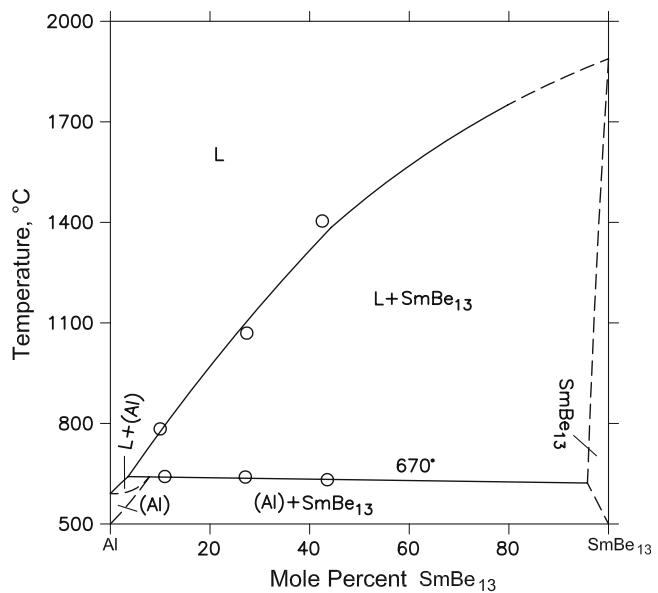


Fig. 3 Al-Be-Sm vertical section along Al-SmBe<sub>13</sub> join [2004Odi]

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